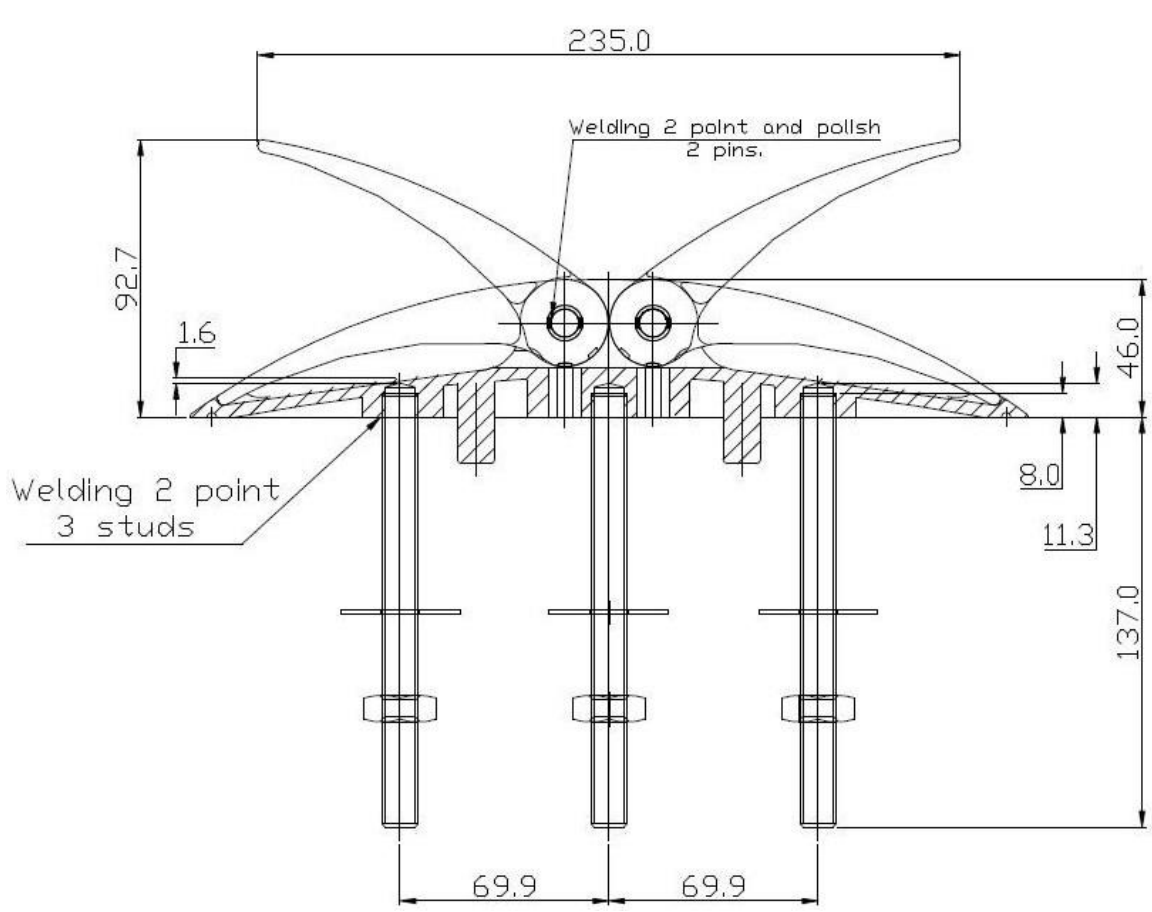
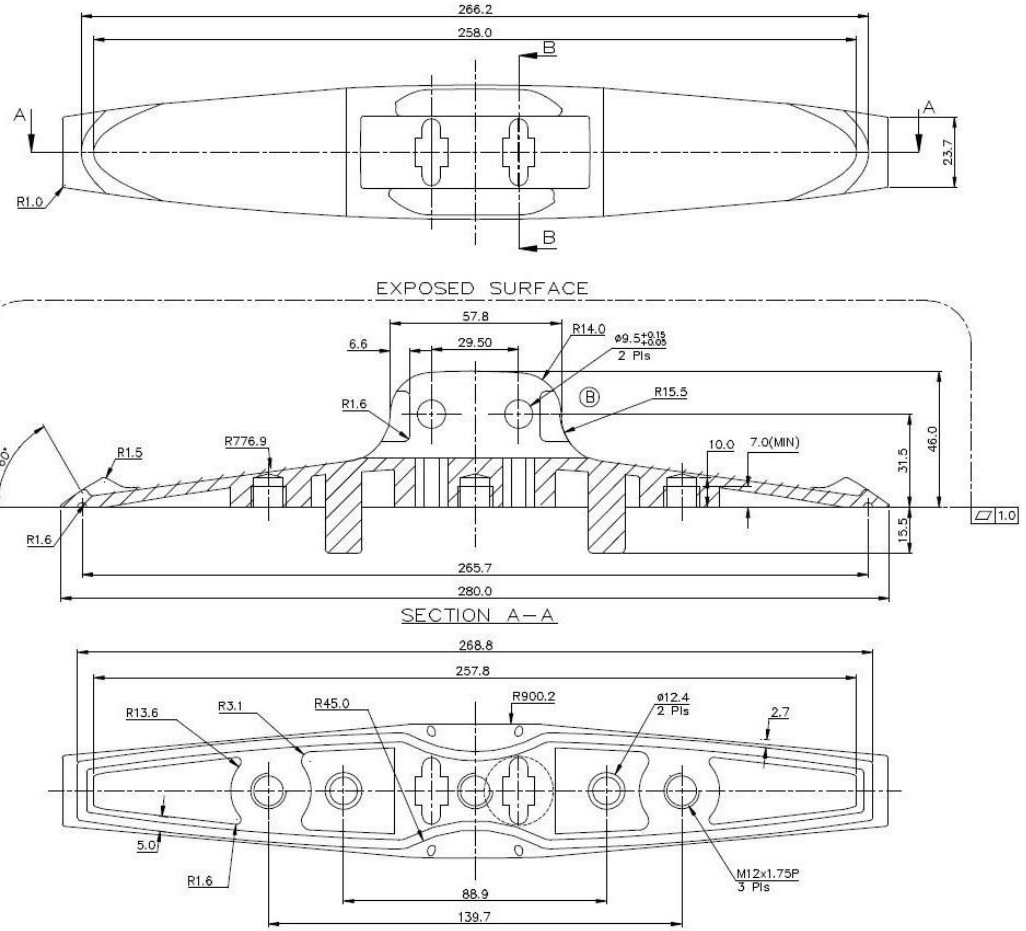

235.0
Welding 2 point and polish
2 pins.
92.7
1.6
46.0
8.0
11.3
137.0
Welding 2 point
3 studs
69.9
69.9


266.2
258.0
B
A
A
23.7
R1.0
B
EXPOSED SURFACE
57.8
R14.0
ø9.5 +0.15 +0.05
2 Pls
6.6
29.50
R15.5
R1.6
60°
R1.5
R776.9
10.0
7.0(MIN)
46.0
31.5
15.5
1.0
R1.6
265.7
280.0
SECTION A–A
268.8
257.8
R900.2
R13.6
R3.1
R45.0
ø12.4
2 Pls
2.7
5.0
R1.6
M12x1.75P
3 Pls
88.9
139.7